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**Product Data Sheet &
General Processing Conditions**

**RTP 4300 S-1020 Z
Polysulfone/Polycarbonate Alloy (PSU/PC)
Glass Fiber
FDA Compliant Ingredients**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	20 %	20 %	
Specific Gravity	1.35	1.35	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 - 0.0040 in/in	0.20 - 0.40 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.0 ft-lbs/in	107 J/m	D 256
unnotched 1/8 in (3.2 mm) section	16.0 ft-lbs/in	854 J/m	D 4812
Tensile Strength	14000 psi	97 MPa	D 638
Tensile Elongation	3.0 - 5.0 %	3.0 - 5.0 %	D 638
Tensile Modulus	0.80 x 10 ⁶ psi	5516 MPa	D 638
Flexural Strength	22000 psi	152 MPa	D 790
Flexural Modulus	0.70 x 10 ⁶ psi	4826 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	325 °F	163 °C	D 648
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	540 - 620 °F	282 - 327 °C
Mold Temperature	150 - 210 °F	66 - 99 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.